



Technical data Sheet

Issue date May 2022

For professional use only

Kapci 2001 NC gloss clearcoat

Product properties

Kapci 2001 is a high gloss nitrocellulose clearcoat used for the protection of furniture, wooden articles, and interior woodwork, etc. It is recommended for wooden surfaces not exposed to mechanical, chemical, or thermal effects. It offers good leveling and high gloss finish.

Gloss: 88-92 GU (angle 60°)

Theoretical coverage: 6-8 m²/kg per a coat

Products for application

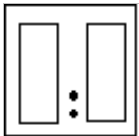
Kapci 2001 NC Gloss Clearcoat

Kapci 525 NC Thinner

Substrate and surface preparation

Kapci 2001 NC Gloss clearcoat is used for the application over properly sanded and prepared Kapci 2000 HV/MV NC sealer when high gloss effect is required. Sand Kapci 2000 HV/MV NC sealer with P320 or P400 sanding paper followed with P500 or P600.

Application



Mixing ratio by weight:

100:200
(1:2)

100% Kapci 2001 NC Gloss Clearcoat
200% Kapci 525 NC thinner



Application viscosity:

18-20 s (F4/20°C)



Spray gun tips:

	Spray Nozzle	Inlet pressure	Atomization pressure
Compliant	1.3-1.4	2 bars (26- 29 psi)	
HVLP	1.3-1.4	2 bars (26- 29 psi)	0.7bar (8-10 psi)
Conventional	1.3-1.4	3-3.5 bar (45-50 psi)	

Refer to the spray gun manufacturer's recommendation.



KAPCI
COATINGS



Number of coats:
Apply 2-3 single coats

Total dry film thickness 40-50 microns



Drying time at 25°C:
Dry dust free: 10-15 min /20°C
Through dry: 3-4 h

Other tips

1. Practical coverage depends on several factors including shape, roughness and porosity of the object to be painted, spraying equipment used, application methods, application conditions, film thickness, etc.
2. For best results, it is always recommended to test the products on scrap pieces of wood before start paint job.

Shelf life

3 years from production date stored in original packaging at normal conditions.

Health and Safety

1. For full Health and Safety information please refer to the Material Safety Data Sheet.
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.