

**Technical Data Sheet** 

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for professional use only

# Latico 6730 2K acrylic Polyurethane high gloss clear coat for exterior

### **Product properties**

Latico 6730 is a 2K acrylic polyurethane high gloss clearcoat used for long-lasting protection of wooden surfaces in exterior. It stands out the natural beauty of wood and provides excellent weather resistance preserving wood for years. It is recommended for finishing all exterior woodworks such as doors, gates, fences, window-frames, garden furniture, etc. It delivers easy application and excellent leveling, smoothness and good resistance against water, chemicals, and sunlight (UV). It can be used in interior as well. Gloss: min 88 GU (angle 60°)

Theoretical coverage: 4-6 m2/l per a coat

#### **Products for application**

Latico 6730 2K PU High Gloss Clearcoat Latico 6735 PU Hardener Kapci 2450 PU Thinner-normal Kapci 2460 PU Thinner-slow NOTE: Kapci 2460 slow thinner is recommended for application at high temperatures.

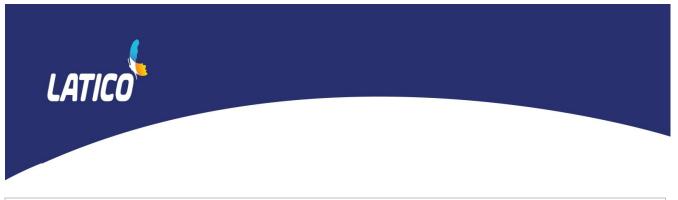
#### Substrate and surface preparation

New, untreated wooden surface should be sanded with P80 or P120 sanding paper. If wood stain is required, apply Kapci 2800 Wood Stain and Kapci 2150 2K PU Clear Sealer before Kapci 2360 clearcoat.

#### Application

ΠΠΠ	PU clear coat		Hardener		Thinner			
	Latico 673	Latico 6730		Latico 6735		2450 or 2460		
100:50:20	100	100		50		20		
	Pot life: 3-	Pot life: 3-4 h/25°C						
	Apply 2 single coats.							
		Spray Nozzle		Inlet pressure		Atomization pressure		
	Compliant	1.3-1.4		2 bars (26- 29 psi)				
	HVLP	1.3-1.4		2 bars (26- 29 psi)		0.7bar (8-10 psi)		
	Conventional	1.3-1.4		3-3.5 bar (45-50 psi)		· · ·	-	
Note: Refer to the spray gun manufacturer's recommendation.								

**IMPORTANT NOTE**: These TDS are for information purposes only without any obligation as we do not have control over the quality and conditions of the surface or application.





Dry to touch:40-50 min/25°C Dry to handle:3-4 h/25°C

## **Other tips**

Practical coverage depends on several factors including shape, roughness and porosity of the object to be painted, spraying equipment used, application methods, application conditions, film thickness, etc.

## Shelf life

5 years from production date stored in original packaging at normal conditions.

## **Health and Safety**

- 1. For full Health and Safety information please refer to the Material Safety Data Sheet.
- 2. Observe the precautionary notices displayed on the container.
- 3. Good ventilation must be provided in the working environment.