

Latico 5300 1K Fast Dry Filler

Product description

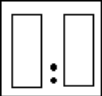



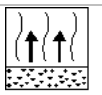



Latico 5300 is a 1K filler based on a nitrocellulose-combination of resins which provides very fast drying. The product is suitable for fine filling of small damages on car surface before applying topcoats.

Substrates

Latico 5300 filler can be applied over existing finishes including TPA finishes and polyester (PE) putties.

The surface should be thoroughly degreased prior to painting.

Application

	<p>Mixing ratio by volume: 100:100</p>	<p>100% Latico 5300 1K Fast Dry Filler 100% Kapci 526 NC thinner</p>													
	<p>Use mixing ruler</p>														
	<p>Spray gun tips:</p>														
<table border="1"> <thead> <tr> <th></th> <th>Spray Nozzle</th> <th>Inlet pressure</th> <th>Atomization pressure</th> </tr> </thead> <tbody> <tr> <td>HVLP</td> <td>1.7-1.8 mm</td> <td>2 bars (26- 29 psi)</td> <td>0.7bar (8-10 psi)</td> </tr> <tr> <td>Conventional</td> <td>1.7-1.8 mm</td> <td>3-3.5 bar (45-50 psi)</td> <td></td> </tr> </tbody> </table>					Spray Nozzle	Inlet pressure	Atomization pressure	HVLP	1.7-1.8 mm	2 bars (26- 29 psi)	0.7bar (8-10 psi)	Conventional	1.7-1.8 mm	3-3.5 bar (45-50 psi)	
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<p>Refer to the spray gun manufacturer's recommendation.</p>															
	<p>Number of coats: Apply 2 normal coats Total dry film thickness 50-60 microns</p>														
	<p>Flash off time: Approximately 5 min between coats</p>														
	<p>Drying time: Dry to sand: 30 min/20°C</p>														
	<p>Sanding: Wet sanding: P800-P1000</p>														
	<p>Machine dry sanding: P400-P500</p>														

Health and Safety

1. For full Health and Safety information, refer to the Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.