

Latico 6160 Nitrocellulose surfacer

Product description

Latico 6160 is a fast drying, easy to sand nitrocellulose surfacer having excellent filling properties. It is used for wooden surfaces not exposed to mechanical, chemical, or thermal effects. Latico 6160 can be used for furniture, wooden articles and interior woodwork including cupboards, shelves, door frames, window frames, partitions, etc.

Theoretical coverage: 4-6 m²/l per coat

Products for application

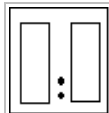
Latico 6160 NC Surfacers

Kapci 526 NC Thinner

Substrate and surface preparation

Sand the surface of solid wood with P180 or P120 sanding paper. For MDF, plywood or veneer, use finer grit paper P220 or P180. Blow off dust and wipe off contaminants (grease, oil, etc.) prior to applying Latico 6160 NC surfacer.

Application



(1:3)

Mixing ratio by volume:

100:100

100% Latico 6160 NC Surfacers

100% max Kapci 526 NC thinner



Application viscosity:

18-20 s (F4/20°C)



Spray gun tips:

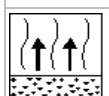
	Spray Nozzle	Inlet pressure	Atomization pressure
Compliant	1.6-1.8	2 bars (26- 29 psi)	
HVLP	1.6-1.8	2 bars (26- 29 psi)	0.7bar (8-10 psi)
Conventional	1.6-1.8	3-3.5 bar (45-50 psi)	



Number of coats:

Apply 2-3 single coats

Total dry film thickness 40-50 microns



Flash off time:

5 min between coats

**Drying time at 25°C:**

Dust free: 20 – 30 min/20°C

Dry to Sand 2-4 h

Other tips

1. Practical coverage depends on several factors including shape, roughness and porosity of the object to be painted, spraying equipment used, application methods, application conditions, film thickness, etc.
2. For best results, it is always recommended to test the products on scrap pieces of wood before start paint job.

Shelf life

3 years from production date stored in original packaging at normal conditions.

Health and Safety

1. For full Health and Safety information please refer to the Material Safety Data Sheet.
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.