

## Technical data Sheet

Issue date January 2025

for professional use only

# Latico 6400 N C Paint

## Product properties

Latico 6400 is a high gloss topcoat based on nitrocellulose resins. It delivers very fast drying and good coverage.

Theoretical coverage: 5-6 m<sup>2</sup>/kg per a coat

## Products for application


Latico 6400 NC Paint

Kapci 526 NC Thinner

## Substrate and surface preparation


Latico 6400 is used for application over properly sanded and prepared NC sealer or old paint fully dry and in solid condition. Sand the surface with P320 or P400 sanding paper followed with P500.

## Application



Mixing ratio by volume: 100:100


Thinner: Kapci 526



Apply 2 single coats


	Spray Nozzle	Inlet pressure	Atomization pressure
Compliant	1.3-1.4	2 bars (26- 29 psi)	
HVLP	1.3-1.4	2 bars (26- 29 psi)	0.7bar (8-10 psi)
Conventional	1.3-1.4	3-3.5 bar (45-50 psi)	

Note: Refer to the spray gun manufacturer's recommendation.



For application by brush, add less amount of Kapci 525 NC thinner.

Note: Metallic colors should be applied by spraying



Drying time:

30 min/20°C

## Other tips

1. Practical coverage depends on several factors including shape, roughness and porosity of the object to be painted, spraying equipment used, application methods, application conditions, film thickness, etc.
2. It is recommended to apply metallic colors by spraying.

## Shelf life

3 years from production date stored in original packaging at normal conditions.

### Health and Safety

1. For full Health and Safety information please refer to the Material Safety Data Sheet.
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment