



KAPCI
COATINGS

Technical Data Sheet

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for professional use only

WS 320 harmony stain agent

Product properties

WS 320 is an agent used with Kapci Wood Stains in order to enhance harmonizing properties of wood stain, intensify its flow-coating stability, and reduce over absorption on head grains. The product is suitable for both soft and hard wood.




Products for application

WS 320 Harmony Stain Agent
WS 325 Thinner for Harmony Stain Agent
Kapci Wood Stains

Substrates and surface preparation

Sand the surface of solid wood with P180-P120 grit paper. For plywood or veneer, use finer grit paper P220 or P180. Blow off dust and degrease the surface.

Application

	Mixing ratio: 1:2:2 Mix 1 part of Kapci 2800 wood stain with 2 parts of WS 320 and 2 parts of WS 325.
	Apply several coats by brush or by lint-free cotton to get the desired shade.
	Dry to overcoat: 20-30 min/25°C

Other tips

1. Kapci 2800 Wood Stain should be shaken well before use.
2. If darker shade of stain is desired, add less amount of WS 325 Thinner for Harmony Stain Agent.
3. Practical coverage depends on several factors including shape, roughness and porosity of the object to be painted, spraying equipment used, application methods, application conditions, film thickness, etc.

Shelf life

3 years from production date, stored in original packaging at normal conditions.

Health and Safety

1. For full Health and Safety information refer to the Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.

IMPORTANT NOTE: These TDS are for information purposes only without any obligation as we do not have control over the quality and conditions of the surface or application.