



KAPCI
COATINGS

Technical data Sheet

Issue date January 2025

For professional use only

Kapci 2000H V Nitrocellulose Sealer

Product properties

Kapci 2000 HV is a high viscosity fast drying nitrocellulose-based transparent sealer used for the protection of furniture, wooden articles, and interior woodwork. It offers good filling properties, good leveling, fast drying, and easy standability.

Theoretical coverage: 6-8 m²/kg per a coat

Products for application

Kapci 2000 HV NC Sealer

Kapci 526 NC Thinner

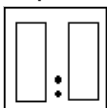
Substrate and surface preparation

Sand the surface of solid wood with P80 or P120 sanding paper. Blow off dust and wipe off contaminants (grease, oil, etc.) prior to applying Kapci 2000 HV NC Sealer.

Application

Kapci 2000 HV NC sealer can be applied by spraying or by brush.

Kapci 2000 HV NC sealer can be overcoated with Kapci 1K matt/gloss clearcoat.



Mixing ratio by weight:

100:300

Mixing ratio for brush: 100: max 150% thinner

(1:3)

100% Kapci 2000HV NC Sealer Transparent
300% max Kapci 526 NC thinner



Application viscosity:

18-20 s (F4/20°C)



Spray gun tips:

	Spray Nozzle	Inlet pressure	Atomization pressure
Compliant	1.6-1.8	2 bars (26- 29 psi)	
HVLP	1.6-1.8	2 bars (26- 29 psi)	0.7bar (8-10 psi)
Conventional	1.6-1.8	3-3.5 bar (45-50 psi)	

Refer to the spray gun manufacturer's recommendation.

IMPORTANT NOTE: These TDS are for information purposes only without any obligation as we do not have control over the quality and conditions of the surface or application.

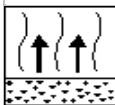


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**Number of coats:**

Apply 2-3 single coats

Total dry film thickness 40-50 microns

**Apply two coats****Flash off time:**

5- 10 min between coats

**Drying time at 25°C:**

Dust free: 10 – 15 min/20°C

Dry to Sand 2-4 h

Color:

Transparent color.

Other tips

1. Practical coverage depends on several factors including shape, roughness and porosity of the object to be painted, spraying equipment used, application methods, application conditions, film thickness, etc.
2. For best results, it is always recommended to test the products on scrap pieces of wood before start paint job.

Shelf life

3 years from production date stored in original packaging at normal conditions.

Health and Safety

1. For full Health and Safety information please refer to the Material Safety Data Sheet.
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.

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