



**KAPCI**  
COATINGS

## Technical Data Sheet

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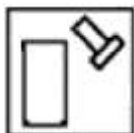
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### Kapci 6510 Accelerator

#### Product description

Kapci 6510 is a conventional accelerator intended to speed cure time, dry to handle time, tape time, etc. It is a very reactive product and great care must be taken in the quantity added. Kapci 6510 Accelerator must not be mixed with extra fast and fast drying hardeners and is recommended for the temperature range 10°C -20°C.

#### Application



Add 3-5 mass%.

Note: Recommended addition of 3-5 mass% of Kapci 6510 is calculated on the total mass of 2K Product and Hardener added, before addition of thinner.

A guideline for mixing of Kapci 6510 in a particular 2K product is given in the relevant product Technical Data Sheet (TDS).

#### General notes

#### Important tips

1. Avoid adding of Kapci 6510 in excess as it can cause surface defects such as orange peel, solvent pop, loss of gloss, and haze.
2. Kapci 6510 is used in the temperature range 10°C -20°C. The use of Kapci 6510 is not normally required for temperatures above 25°C.
3. Do not use Kapci 6510 in high humidity conditions.
4. Addition of Kapci 6510 reduces pot life.

#### Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.